

ALOE MULTICLEANSE ALL-PURPOSE CLEANING LOTION WIPES

Harness the power of Aloe MultiCleanse for versatile and effective cleaning, leaving surfaces sparkling and refreshed.

Item	Ingredient	Wt%
1	Water	95.52
2	Phenoxyethanol ¹¹	0.800
3	<u>INNOVALOE ALOE VERA GEL CONCENTRATE 10:1</u>	1.00
4	Methyl Paraben ¹¹	0.150
5	Ethyl Paraben ¹¹	0.050
6	Propyl Paraben ¹¹	0.050
7	Xanthan Gum ¹²	0.180
8	Poloxamer 1241U	1.000
9	Polysorbate 201U	0.500
10	Abil Care 854	0.100
11	Monobasic Sodium Phosphate ¹²	0.180
12	Perfume	0.070
13	Lipex® Omega Passiflora ⁷	0.200
14	Lipex® Omega 3/6 ⁷	0.200



Procedure:

In preparing the solutions representative of examples 1-9 all materials are blended in suitable mixing vessels at room temperature using a propeller type mixer. Final blends are mixed using a homogenizer. Into one vessel (oil phase) is added Abil Care, 50% of the Lipex Omega Passiflora, Lipex Omega 3/6, and/or High Oleic Canola Oil, and preservative system. Into another vessel (water phase) are added the water phase ingredients of 90% water, non-ionic surfactants, glycerin, niaciamide, and panthenol. The water phase is then added to oil phase and the combined mixtures are homogenized. The xanthan gum predispered in the remaining 50% oil is added and the emulsion homogenized again. The mixture is neutralized to pH 5-5.5 and qs with water and homogenized. If an oil based fragrance is used, it is added to the oil phase step. Otherwise, it is added to the water phase step.

In preparing solutions representative of examples 10-12, all materials are blended in suitable mixing vessels at room temperature using a propeller type mixer. Final blends are mixed using a homogenizer. Into one vessel (water phase) are added 90% of the water, the emulsifiers, glycerin, niaciamide, and panthenol. Into another vessel (oil phase) are added dimethicone, cyclomethicone, Lipex Omega Passiflora, Lipex Omega 3/6, and/or High Oleic Canola Oil, and the preservative system. The water phase is then added to the oil phase and the combined mixtures are homogenized. The mixture is neutralized to pH 5-5.5 and qs with water and homogenized. If an oil based fragrance is used, it is added to the oil phase step. Otherwise, it is added to the water phase step.

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