

ALOE BREATH REVIVE ORAL RINSE

Revive your breath with Aloe Breath Revive Oral Rinse. Infused with aloe vera, this rinse freshens your breath and supports a healthy oral environment.

Item	Ingredient	Wt%
1	Glycerine	22.0
2	Dicalcium phosphate	49.0
3	Sodium lauryl sulfate	2.00
4	Sodium saccharin	0.20
5	Sodium benzoate	0.50
6	Sodium monofluorophosphate	0.75
7	Tetrasodium pyrophosphate	0.25
8	Silica Aerosil 200	0.60
9	Color to suit	0.20
10	INNOALOE ALOE VERA GEL CONCENTRATE 10:1	0.50
11	Water	24.0



Procedure:

Prepare on a small scale by dispersing a dry blend of the sodium saccharin, sodium benzoate, tetrasodium pyrophosphate, sodium monofluorophosphate, and combination viscosity builder into a beaker containing the glycerine. This is mixed for 5 minutes and then water is added. The mixture is heated to 65-71° C. in a boiling water bath and the temperature held for 20 minutes, compensating for evaporated water loss. The mixture is then transferred to a Ross mixer. The dicalcium phosphate is added, using a spatula. The formulation is then mixed at speed 2 for 2 minutes, when the mixer is stopped and the bowl and blades are scraped. Mixing is resumed at speed 5-6 for 15 minutes with a vacuum of not less than 28 inches Hg. The sodium lauryl sulfate and flavor oil are then added with mixing at speed 2 for 3 minutes under vacuum. One skilled in the art can easily scale up the protocol described above to commercial scale using no more than routine experimentation.

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