

Aloe Glow EconoWash Concentrate

Experience the brilliance of clean with our Aloe Glow EconoWash Concentrate. Enriched with Aloe Vera, this potent formula delivers powerful cleaning performance for your laundry needs.

Item	Ingredient	Wt%
1	Deionized Water	67.24
2	<u>INNOALOE ALOE VERA GEL CONCENTRATE 20:1</u>	1.00
3	Sodium Citrate	3.00
4	Sodium Dodecylbenzenesulfonate	8.00
	Bio-Soft® D-40 (40 wt% TS)	
5	C12-15 Pareth-7, Tomadol® 25-7 (100 wt% TS)	3.00
6	Sodium Laureth Sulfate (1 mole), Sulfochem™ ES-1 Surfactant (25% wt% TS) *	12.00
7	NaOH (50%)	0.90
8	Noverite™ K-752 Polymer (62 wt% TS)	0.95
9	Novethix™ L-10 Polymer (30 wt% TS)	1.70
10	Sodium Carbonate	2.00
11	D&C Blue #1	0.01
12	Ocean Breeze Fragrance	0.20



Procedure:

1. Weigh deionized water into a mixing container heat until 60-70°C and add the aloe vera powder. Under medium agitation, add sodium citrate. Wait until citrate is completely dissolved, then add surfactants in the order listed. Allow solution to mix 10-15 minutes, or until all surfactants are properly dissolved.
2. Add sodium hydroxide.
3. Add Novethix™ L-10 polymer. Allow solution to mix for 10-15 minutes.
4. Add sodium carbonate. Mix until fully dissolved.
5. Add color and fragrance.

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